

POWER SECTION

Model No: AT962346.0

Revised: 9/10/2020

Rotor Specifications	
	inches
Overall Length	219.00
Contour Length	212.00
Major Diameter	5.978
Eccentricity	0.599
Head diameter	5.500
Thread Form	4.00 API FH
Weight	1163 lbs
Material	17-4 PH ¹

Stator Specifications	
	inches
Overall Length	228.00
Tube OD	9.63
Tube ID	7.88
Rubber Cutback Top/End	9.00 / 9.00
Weight	1802 lbs
Number of Stages	6.0
Tube Material	4140/4142 Alloy Steel
Rubber Options	HNBR-HPT

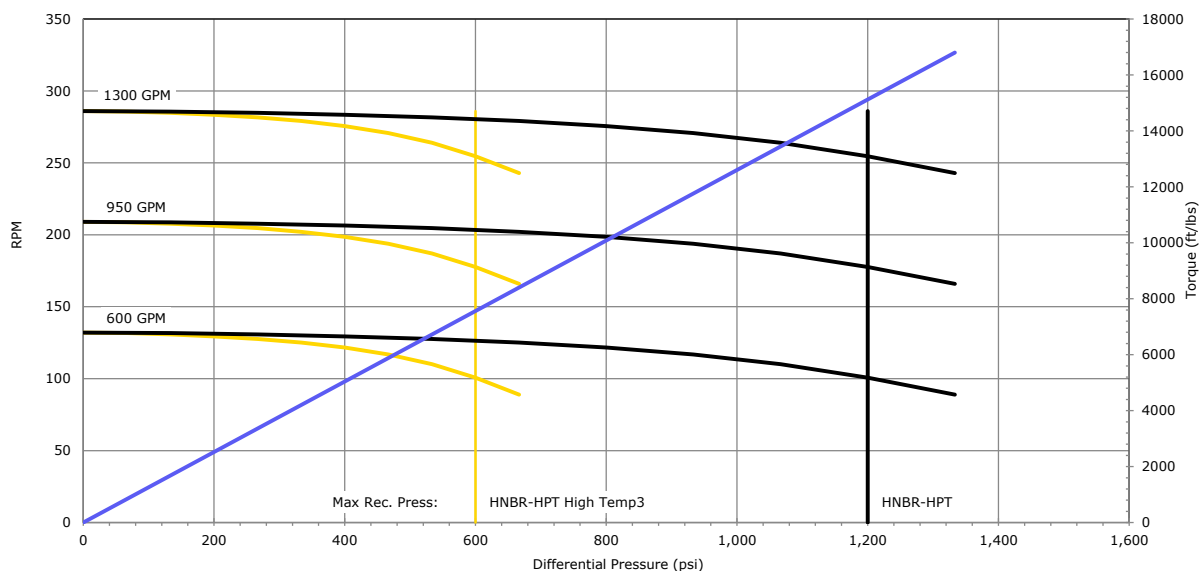
HNBR-HPT High Temp ³ (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	75 °F	125 °F	175 °F	250 °F	300 °F ³
.5 US						
STD	4.769	0.010	0.042	0.073	0.120	0.151
.5 OS						
1.0 OS						
1.5 OS						
2.0 OS						
2.5 OS						

HNBR-HPT (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	75 °F	125 °F	175 °F	250 °F	300 °F ³
.5 US						
STD	4.769	0.010	0.042	0.073	0.120	0.151
.5 OS						
1.0 OS						
1.5 OS						
2.0 OS						
2.5 OS						

Performance Specifications	
Flow Range (gpm)	600 - 1300
Speed Range (rpm)	130 - 290
Torque Slope (ft-lb/psi)	12.60
Rotation (rev/gal)	0.220
Off Bottom Pressure (psi)	200

Performance Details		
	HNBR-HPT High Temp ³	HNBR-HPT
Max Diff Press (psi)	600	1200
Stall Diff Press (psi)	900	1890
Max Torque (ft-lb)	7560	15120
Stall Torque (ft-lb)	11340	23820

■ (HNBR-HPT High Temp³) ■ (HNBR-HPT) ■ Torque



¹ Coating options of chrome or tungsten carbide are available. ² Vector Gauge Readings at Room Temp 75°F. ³ HPT High Temp parameters are recommended when BHCT exceeds 300°F. BHCT exceeding 430°F will void warranty. It is recommended to run stator for no more than 15 hours at BHCT above 375°F. Performance curves are based on new rotor and stator dimensions and for reference only. Actual performance may vary depending on fit and drilling conditions. The stall torque may exceed that specified for the connected components. Operating over the recommended limits may result in damage to the power section and connected components. Please visit www.AbacoDrilling.com for the latest specification revisions.

LOCATIONS

US: Headquarters 713 Northpark Central Dr., #400 Houston, TX 77073 - Tel: (281) 869-0700 - Fax: (281) 869-0701
 US: Sales & Distribution 11308 West Interstate 20 East, Odessa, TX 79765 - Tel: (432) 248-1814
 CANADA: Stator Manufacturing 6303-39th Street Leduc, Alberta T9E 0Z3 Canada - Tel: (780) 986-8947 - Fax: (780) 986-8842
 DUBAI UAE: Stator Manufacturing Oilfields Supply Center B#57, Jebel Ali, Dubai UAE, P.O. Box 19909 - Tel: 971-4-870-8600

POWER SECTION - METRIC

Model No: AT962346.0

Revised: 9/10/2020

Rotor Specifications	
	mm
Overall Length	5562.6
Contour Length	5384.8
Major Diameter	151.84
Eccentricity	15.22
Head diameter	139.70
Thread Form	4.00 API FH
Weight	527 kg
Material	17-4 PH ¹

Stator Specifications	
	mm
Overall Length	5791.2
Tube OD	244.5
Tube ID	200.2
Rubber Cutback Top/End	229.0 / 229.0
Weight	817 kg
Number of Stages	6.0
Tube Material	4140/4142 Seamless Alloy Steel
Rubber Options	HNBR-HPT

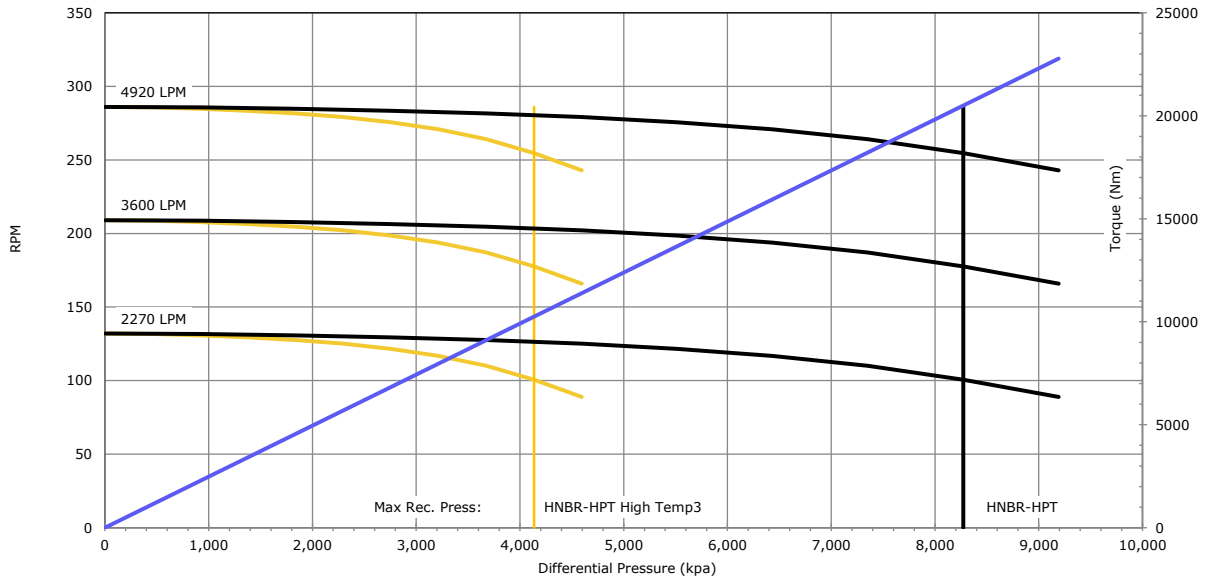
HNBR-HPT High Temp ³ (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	25 °C	75 °C	100 °C	125 °C	150 °C ³
.5 US						
STD	121.13	0.27	1.70	2.41	3.13	3.85
.5 OS						
1.0 OS						
1.5 OS						
2.0 OS						
2.5 OS						

HNBR-HPT (mm)		Fits (+ Compression / - Loose)				
Size	Minor ²	25 °C	75 °C	100 °C	125 °C	150 °C ³
.5 US						
STD	121.13	0.27	1.70	2.41	3.13	3.85
.5 OS						
1.0 OS						
1.5 OS						
2.0 OS						
2.5 OS						

Performance Specifications	
Flow Range (lpm)	2270 - 4920
Speed Range (rpm)	130 - 290
Torque Slope (Nm/kpa)	2.48
Rotation (rev/Liter)	0.0581
Off Bottom Pressure (kpa)	1370

Performance Details		
	HNBR-HPT High Temp ³	HNBR-HPT
Max Diff Press (kpa)	4200	8300
Stall Diff Press (kpa)	6200	13100
Max Torque (Nm)	10300	20500
Stall Torque (Nm)	15400	32300

■ (HNBR-HPT High Temp³) ■ (HNBR-HPT) ■ Torque



¹ Coating options of chrome or tungsten carbide are available. ² Vector Gauge Readings at Room Temp 25°C. ³ HPT High Temp parameters are recommended when BHCT exceeds 150°C. BHCT exceeding 220°C will void warranty. It is recommended to run stator for no more than 15 hours at BHCT above 190°C.

Performance curves are based on new rotor and stator dimensions and for reference only. Actual performance may vary depending on fit and drilling conditions. The stall torque may exceed that specified for the connected components. Operating over the recommended limits may result in damage to the power section and connected components. Please visit www.AbacoDrilling.com for the latest specification revisions.

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