

POWER SECTION

Model No: AT962565.0

Revised: 9/10/2020

Rotor Specifications	
	inches
Overall Length	222.00
Contour Length	213.00
Major Diameter	6.296
Eccentricity	0.472
Head diameter	5.500
Thread Form	4.00 API FH
Weight	1410 lbs
Material	17-4 PH ¹

Stator Specifications	
	inches
Overall Length	232.00
Tube OD	9.63
Tube ID	7.88
Rubber Cutback Top/End	10.00 / 10.00
Weight	1811 lbs
Number of Stages	5.0
Tube Material	4140/4142 Alloy Steel
Rubber Options	HNBR-HPT

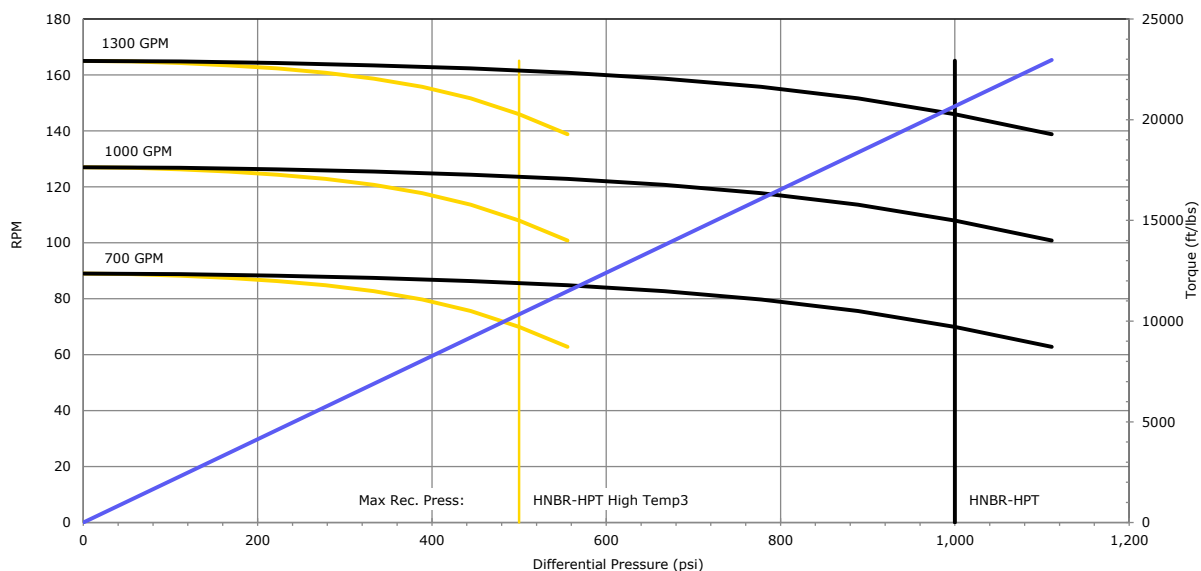
HNBR-HPT High Temp ³ (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	75 °F	125 °F	175 °F	250 °F	300 °F ³
.5 US						
STD	5.367	-0.015	0.013	0.040	0.082	0.109
.5 OS						
1.0 OS	5.392	-0.040	-0.013	0.015	0.056	0.083
1.5 OS						
2.0 OS						
2.5 OS						

HNBR-HPT (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	75 °F	125 °F	175 °F	250 °F	300 °F ³
.5 US						
STD	5.367	-0.015	0.013	0.040	0.082	0.109
.5 OS						
1.0 OS	5.392	-0.040	-0.013	0.015	0.056	0.083
1.5 OS						
2.0 OS						
2.5 OS						

Performance Specifications	
Flow Range (gpm)	700 - 1300
Speed Range (rpm)	90 - 170
Torque Slope (ft-lb/psi)	20.67
Rotation (rev/gal)	0.127
Off Bottom Pressure (psi)	150

Performance Details		
	HNBR-HPT High Temp ³	HNBR-HPT
Max Diff Press (psi)	500	1000
Stall Diff Press (psi)	750	1580
Max Torque (ft-lb)	10340	20670
Stall Torque (ft-lb)	15510	32560

■ (HNBR-HPT High Temp³) ■ (HNBR-HPT) ■ Torque



¹ Coating options of chrome or tungsten carbide are available. ² Vector Gauge Readings at Room Temp 75°F. ³ HPT High Temp parameters are recommended when BHCT exceeds 300°F. BHCT exceeding 430°F will void warranty. It is recommended to run stator for no more than 15 hours at BHCT above 375°F. Performance curves are based on new rotor and stator dimensions and for reference only. Actual performance may vary depending on fit and drilling conditions. The stall torque may exceed that specified for the connected components. Operating over the recommended limits may result in damage to the power section and connected components. Please visit www.AbacoDrilling.com for the latest specification revisions.

LOCATIONS

US: Headquarters 713 Northpark Central Dr., #400 Houston, TX 77073 - Tel: (281) 869-0700 - Fax: (281) 869-0701
 US: Sales & Distribution 11308 West Interstate 20 East, Odessa, TX 79765 - Tel: (432) 248-1814
 CANADA: Stator Manufacturing 6303-39th Street Leduc, Alberta T9E 0Z3 Canada - Tel: (780) 986-8947 - Fax: (780) 986-8842
 DUBAI UAE: Stator Manufacturing Oilfields Supply Center B#57, Jebel Ali, Dubai UAE, P.O. Box 19909 - Tel: 971-4-870-8600

POWER SECTION - METRIC

Model No: AT962565.0

Revised: 9/10/2020

Rotor Specifications	
	mm
Overall Length	5638.8
Contour Length	5410.2
Major Diameter	159.92
Eccentricity	11.99
Head diameter	139.70
Thread Form	4.00 API FH
Weight	639 kg
Material	17-4 PH ¹

Stator Specifications	
	mm
Overall Length	5892.8
Tube OD	244.5
Tube ID	200.2
Rubber Cutback Top/End	254.0 / 254.0
Weight	821 kg
Number of Stages	5.0
Tube Material	4140/4142 Seamless Alloy Steel
Rubber Options	HNBR-HPT

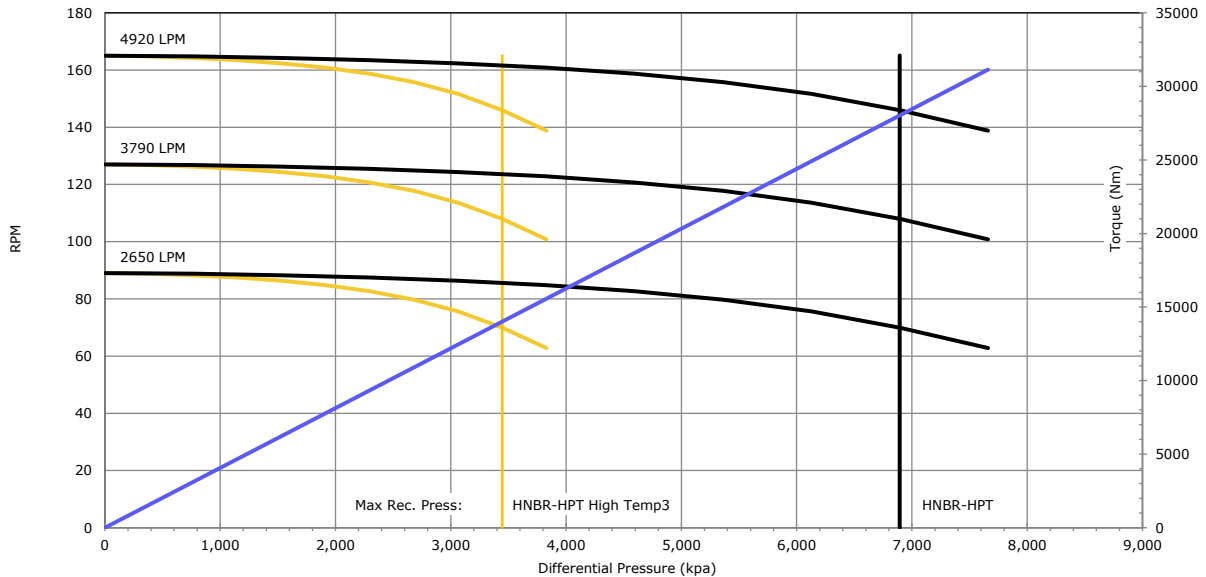
HNBR-HPT High Temp ³ (in)		Fits (+ Compression / - Loose)				
Size	Minor ²	25 °C	75 °C	100 °C	125 °C	150 °C ³
.5 US						
STD	136.32	-0.38	0.88	1.51	2.15	2.78
.5 OS						
1.0 OS	136.96	-1.02	0.24	0.86	1.49	2.11
1.5 OS						
2.0 OS						
2.5 OS						

HNBR-HPT (mm)		Fits (+ Compression / - Loose)				
Size	Minor ²	25 °C	75 °C	100 °C	125 °C	150 °C ³
.5 US						
STD	136.32	-0.38	0.88	1.51	2.15	2.78
.5 OS						
1.0 OS	136.96	-1.02	0.24	0.86	1.49	2.11
1.5 OS						
2.0 OS						
2.5 OS						

Performance Specifications	
Flow Range (lpm)	2650 - 4920
Speed Range (rpm)	90 - 170
Torque Slope (Nm/kpa)	4.07
Rotation (rev/Liter)	0.0335
Off Bottom Pressure (kpa)	1040

Performance Details		
	HNBR-HPT High Temp ³	HNBR-HPT
Max Diff Press (kpa)	3500	6900
Stall Diff Press (kpa)	5200	10900
Max Torque (Nm)	14100	28100
Stall Torque (Nm)	21100	44200

■ (HNBR-HPT High Temp³) ■ (HNBR-HPT) ■ Torque



¹ Coating options of chrome or tungsten carbide are available. ² Vector Gauge Readings at Room Temp 25°C. ³ HPT High Temp parameters are recommended when BHCT exceeds 150°C. BHCT exceeding 220°C will void warranty. It is recommended to run stator for no more than 15 hours at BHCT above 190°C.

Performance curves are based on new rotor and stator dimensions and for reference only. Actual performance may vary depending on fit and drilling conditions. The stall torque may exceed that specified for the connected components. Operating over the recommended limits may result in damage to the power section and connected components. Please visit www.AbacoDrilling.com for the latest specification revisions.

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